

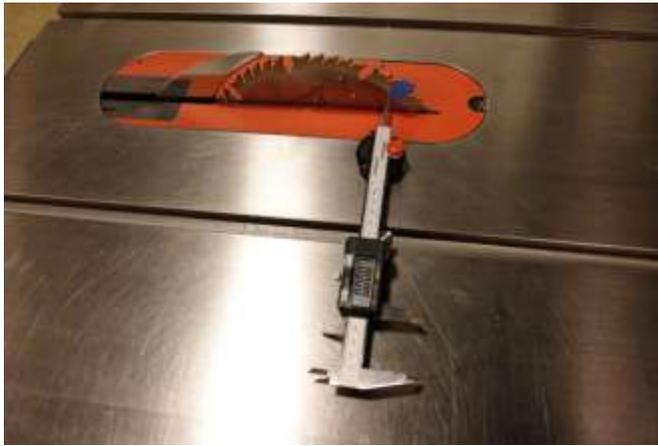
MAG-DRO®

MAGNETIC CALIPER BASE

HOW TO CHECK THE TABLE SAW BLADE RUNOUT

REQUIRED

- MAG-DRO's magnetic Caliper Base
- Six-inch calipers (digital)
- Painters tape



1. With the table saw unplugged and the blade raised to full height, attach the Caliper Base unit next to one side of the blade.
2. Move the depth probe out against the blade (adjust position if necessary) and set the zero.



3. Retract calipers, rotate blade in small increments to another position and check position with the depth probe.
4. Mark and record numbers with painters tape the minimum and maximum caliper dimensions.

5. If desired wrap painters tape around the mandrel and radially transfer the minimum and maximum dimensions to the mandrel. Put another saw blade in and repeat the process to determine if the dimensions are repeated back to the mandrel.